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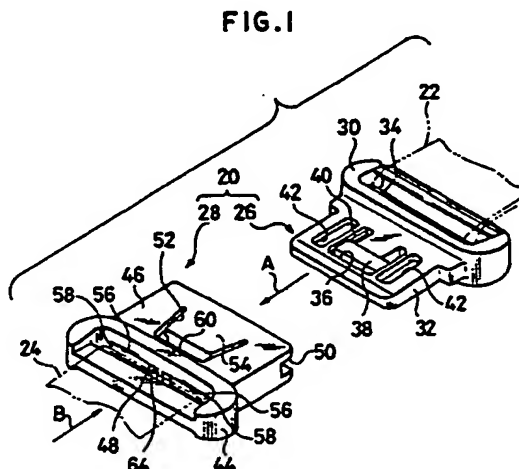
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⑤ Buckle.

57 A buckle (20) comprises a first buckle body (26) and a second buckle body (28);  
said first buckle body being engaged with said second buckle body by insertion of said first buckle body into said second buckle body to a position of engagement at which further insertion is resisted by a resilient obstruction, and said first buckle body being released from said engagement with said second buckle body by the further insertion of said first buckle body beyond said position of engagement and against the force of said resilient obstruction to a position of release from which said first buckle body is capable of withdrawal from said second buckle body without re-engagement with said second buckle body;

characterised in that said resilient obstruction is constituted by at least one flexing portion (58) formed integrally with said second buckle body (28) and extending in a direction substantially perpendicular to the direction of insertion and withdrawal of said first buckle body (26), thereby facilitating ease and reducing expense of manufacture.



# BUCKLE

This invention relates to a buckle used for coupling straps together or braces to ski pants.

This type of buckle comprises a pair of buckle bodies capable of being coupled to each other. When this buckle is used for coupling braces to ski pants, for example, one of the pair of buckle bodies is attached to the ski pants, while the other one is attached to an end of the braces. The two buckle bodies are then coupled together to couple the braces to the ski pants. In this kind of buckle, the two buckle bodies are decoupled by withdrawing one of them while pushing a decoupling operation provided on the other. This decoupling operation is rather cumbersome.

To overcome this drawback, a buckle is proposed in Japanese Patent Public Disclosure SHO 63-145602, in which two buckle bodies can be decoupled by more deeply inserting the inserted one of the two buckle bodies into the other buckle body, whereafter the inserted buckle body can be withdrawn from the other without possibility of re-coupling of the two buckle bodies.

An object of the invention is to provide a buckle which has a simpler construction and permits size reduction to two buckle bodies of substantially the same size.

According to the present invention, a buckle comprises a first buckle body and a second buckle body; said first buckle body being engaged with said second buckle body by insertion of said first buckle body into said second buckle body to a position of engagement at which further insertion is resisted by a resilient obstruction, and said first buckle body being released from said engagement with said second buckle body by the further insertion of said first buckle body beyond said position of engagement and against the force of said resilient obstruction to a position of release from which said first buckle body is capable of withdrawal from said second buckle body without re-engagement with said second buckle body; characterised in that said resilient obstruction is constituted by at least one flexing portion formed integrally with said second buckle body and extending in a direction substantially perpendicular to the direction of insertion and withdrawal of said first buckle body.

With the above construction, the at least one flexing portion restricts the extent of insertion of the first buckle body to permit reliable engagement of the first buckle body with the second buckle body. From the state of engagement, the at least one flexing portion is flexed to permit further insertion of the first buckle body so that the first buckle

body is disengaged from the second buckle body.

Preferably, there are two of said flexing portions.

Preferably, free ends of said two flexing portions are separated by a non-flexing barrier portion of said second buckle body, each of said free ends being formed with a projection which at said position of engagement lies within said second buckle body.

Preferably, said second buckle body is formed as a one-piece plastics moulding whereas said first buckle body is formed as a two-piece plastics moulding.

A buckle in accordance with the present invention will now be described, by way of example only, with reference to the accompanying drawings, in which:-

Figure 1 is a perspective view showing one embodiment of the buckle according to the invention, with two buckle bodies decoupled from each other;

Figure 2 is a sectional view showing the two buckle bodies of the buckle shown in Figure 1 in the decoupled state;

Figure 3 is a sectional view showing the two buckle bodies of the buckle shown in Figure 1 in the coupled state;

Figure 4 is a sectional view showing the buckle shown in Figure 1 in a state which is obtained by pushing one of the two buckle bodies into the other from the coupled state shown in Figure 3;

Figure 5 is a sectional view showing the buckle shown in Figure 1 in which the two buckle bodies have been pulled in the separating direction from the state shown in Figure 4;

Figure 6 is a side view taken in the direction of arrow B in Figure 1 showing a second buckle body;

Figure 7 is a plan view in one half and a section view in the other, showing the second buckle body; and

Figure 8 is a sectional view showing a prior art buckle in the coupled state.

Before discussing Figures 1 to 7, it will be convenient to discuss Figure 8 which shows a buckle of the prior art wherein the extent of insertion of a first buckle body 10 into a second buckle body 12 is initially resisted. More particularly, a block 16 is provided with a spring 14 in the second buckle body 12, and the extent of insertion of the first buckle body 10 is limited by the biasing force of the spring 14.

The first buckle body 10 is engaged with the

second buckle body 12 with an end thereof in engagement with the block 16 while compressing the spring 14 by inserting it into the second buckle body 12. The biasing force of the spring 14 is such that the buckle body 10 is not inserted to a depth beyond the engaged position with a predetermined inserting force. To decouple the two buckle bodies, the first buckle body 10 is more deeply inserted against the biasing force of the spring 14 with a greater inserting force than the predetermined force to move the block 16 to a greater depth in the second buckle body 12 and is pulled out of the second buckle body 12.

In this prior art buckle, the block 16 and spring 14 are required as separate parts, thus increasing both the number of components and the cost. In addition, the provision of the spring 14 results in a corresponding increase of the dimension of the second buckle body 12 in the directions of insertion and withdrawal of the first buckle body 10 (i.e., to the left and right in Figure 8), and hence an overall increase in the buckle size.

In contrast, Figures 1 to 7 show one embodiment of the buckle according to the present invention. This embodiment of the buckle, which is denoted by the reference numeral 20, is used to couple together belts 22 and 24. As shown in Figure 3, the belts 22 and 24 can be coupled together by coupling together first and second buckle bodies 26 and 28. As shown in Figures 1 and 2, the belts 22 and 24 can be separated from each other by separating the first and second buckle bodies 26 and 28. These first and second buckle bodies 26 and 28 are plastic moldings.

As shown in Figures 1 and 2, the first buckle body 26 has a mounting portion 30 to which the belt 22 is attached, and an inserting portion 32 which is inserted into the second buckle body 28.

The mounting portion 30 has a belt insertion hole 34, through which an end portion of the belt 22 is inserted to attach the belt 22.

The inserting portion 32 is inserted from its free end into the second buckle body 28. The inserting portion 32 is formed with a hole 36 in which a block 38 is accommodated for movement in the direction of insertion into the second buckle body 28 (i.e., in the direction of arrow A in Figures 1 and 2). More specifically, as shown in Figure 1, the inner edges of the hole 36 are formed with a pair of guide projections 40 extending in the direction of insertion into the second buckle body 28. The guide projections 40 are fitted in guide grooves (not shown) formed in the block 38. Thus, the block 38 can be guided by the guide projections 40 as it is moved in the direction noted above. Slits 42 are provided for enabling the guide projections 40 to flex outwardly during snap fitting of the block 38.

As shown in Figures 1 and 2, the second buckle body 28 has a mounting portion 44 to which the belt 24 is attached, and a receiving portion 46 for receiving the inserting portion 32 of the first buckle body 26.

The mounting portion 44 has a belt insertion hole 48 through which an end portion of the belt 24 is passed to attach the belt 24.

The receiving portion 46 is a hollow, flat and substantially rectangular portion, and its end opposite the mounting portion 44 is provided with an opening 50 communicating with the inner space. The inserting portion 32 of the first buckle body 26 is inserted through the opening 50 into a buckle body insertion path 51 defined by the inner space of the receiving portion 46 (see Figure 7). An intermediate portion of the second buckle body 28 has a U-shaped slit 52 defining a hook 54.

The hook 54 is in the form of a cantilever extending in the direction of insertion of the first buckle body 26 (i.e., in the direction of arrow A in Figures 1 and 2), and its free end is provided with a pawl 60 projecting into the buckle body insertion path 51. The pawl 60 has an inclined surface 62 facing the opening 50. Upon insertion, the end of the inserting portion 32 of the first buckle body 26 strikes the inclined surface 62 and urges it so as to cause the hook 54 to elastically deform to the outer side of the receiving portion 46 so that the pawl 60 faces the hole 36 of the first buckle body 26.

The end of the receiving portion 46 opposite the opening 50 is formed with U-shaped slits 56 to define a pair of flexing portions 58 (Figure 1). As shown in Figure 7, each of the flexing portions 58 is in the form of a cantilever extending substantially at right angles to the direction of insertion of the first buckle body 26. Its free end is formed with a projection 64 projecting into the buckle body insertion path 51. The projections 64 are adapted such that when the pawl 60 of the hook 54 is opposite the hole 36 of the first buckle body 26 and is slightly spaced apart from the end of the inserting portion 32 of the first buckle body 26, the first buckle body 26 cannot be further inserted with less than a predetermined inserting force.

The flexing portions 58 are adapted such that when the first buckle body 26 is strongly pushed with an inserting force exceeding the predetermined force, they are urged via the projections 64 to be flexed to the outer side of the receiving portion 46 (i.e., in the direction of arrow A in Figure 1), thus permitting further insertion of the first buckle body 26.

As shown in Figure 6, which shows a view in the direction of arrow B in Figure 1, the second buckle body 28 has its receiving portion 46 formed with small projections 70. As shown in Figure 7, the small projections 70 project into the buckle body

insertion path 51 of the second buckle body 28 and extend in the direction of insertion of the first buckle body 26 (i.e., in the direction of arrow A in Figures 1 and 2). They serve to reduce frictional resistance with the first buckle body 26 at the time of insertion of the first buckle body 26 and prevent rattling of the block 38 of the first buckle body 26.

The operation of the embodiment will now be described.

To couple together the belts 22 and 24 by coupling together the first and second buckle bodies 26 and 28, the inserting portion 32 of the first buckle body 26 is inserted through the opening 50 of the second buckle body 28 into the buckle body insertion path 51 formed in the receiving portion 46 of the second buckle body 28. In the buckle body insertion path 51, the inserting portion 32 of the first buckle body 26 strikes the end of the inclined surface 62 of the hook 54 of the second buckle body 28 and is then further inserted while causing elastic deformation of the hook 54 to the outer side of the receiving portion 46 until the pawl 60 faces the hole 36. As soon as the pawl 60 faces the hole 36, the inclined surface 62 engages with the block 38 and restores its shape toward its initial shape while causing the block 38 to be moved in the direction opposite to the direction of insertion (i.e., direction opposite to the direction of arrow A in Figures 1 and 2), thus entering the hole 36 (see Figure 3).

At the instant when the pawl 60 occupies the hole 36, the free end of the inserting portion 32 of the first buckle body 26 faces and is slightly spaced apart from the projections 64. Thus, when the first buckle body 26 is inserted continuously after the pawl 60 occupies the hole 36, the free end of the inserting portion 32 engages with the projections 64. To further insert the first buckle body 26 from this position of engagement with the projections 64, it is necessary to apply an inserting force which can cause flexing of the flexing portions 58, so that the necessary inserting force is quickly changed in the increasing direction. For this reason, it is possible to reliably resist insertion of the first buckle body 26 beyond a predetermined position even though the user may try to do so.

With the hole 36 occupied by the pawl 60, as shown in Figure 3, the pawl 60 engages with the inner edge of the hole 36 to prevent withdrawal of the first buckle body 26. In this way, the first and second buckle bodies 26 and 28 are coupled together to couple together the belts 22 and 24.

To separate the belts 22 and 24 by separating the first and second buckle bodies 26 and 28, the first buckle body 26 is strongly pushed from the state of engagement shown in Figure 3. As a result, the first buckle body 26 urges the projections 64 to cause flexing of the flexing portions 58 as it is

further inserted into the buckle insertion path 51. With this insertion, the first buckle body 26 causes the block 38 to urge the inclined surface 62 of the pawl 60 so as to cause elastic deformation of the hook 54, thus causing the pawl 60 to be pushed to the outer side of the receiving portion 46 and ride on the block 38, as shown in Figure 4.

When the first buckle body 26 is withdrawn, the block 38 is moved relative to the inserting portion 32 being withdrawn by frictional force with the pawl 60, as shown in Figure 5. When the first buckle body 26 is further withdrawn, the pawl 60 is transferred from the block 38 to the inserting portion 32. Thus, the pawl 38 will not enter the hole 36 again, so that the inserting portion 32 is withdrawn through the opening 50, thus separating the first and second buckle bodies 26 and 28 to separate the belts 22 and 24, as shown in Figure 2.

As has been shown, in this embodiment the second buckle body 28 is formed with the integral flexing portions 58 to restrict the extent of insertion of the first buckle body 26. Thus, no separate spring or like component is necessary, and hence the special assembling operation involved in case of using such a component is unnecessary, which leads to cost reduction. Further, since the flexing portions 58 extend in the direction substantially perpendicular to the direction of insertion of the first buckle body 26, the second buckle body 28 is not increased in size in the directions of insertion and withdrawal of the first buckle body 26.

In this embodiment, the first buckle body 26 is deeply inserted by causing flexing of the flexing portions 58 when separating the first and second buckle bodies 26 and 28. That is, different inserting forces are applied to the first buckle body 26 when coupling the first and second buckle bodies 26 and 28 and when separating these bodies, so that different sensations are experienced during the operations of coupling and separating the buckle bodies.

As has been described in the foregoing, with the buckle according to the invention the second buckle body has the flexing portions formed on a portion facing the free end of the first buckle body in the direction of insertion in a state of engagement with the first buckle body, extending in the direction substantially perpendicular to the direction of insertion and withdrawal of the first buckle body and capable of being elastically flexed in the direction of insertion of the first buckle body, the flexing portions serving to restrict the extent of insertion of the first buckle body to locate the first buckle body at a position of engagement with the second buckle body and being flexed to locate the first buckle body at a position of disengagement with respect to the second buckle body. Thus, it is possible to

reduce the number of components, the cost and the size of the second buckle body in the direction of insertion and withdrawal of the first buckle body.

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## Claims

1. A buckle (20) comprising a first buckle body (26) and a second buckle body (28);

said first buckle body being engaged with said second buckle body by insertion of said first buckle body into said second buckle body to a position of engagement at which further insertion is resisted by a resilient obstruction, and said first buckle body being released from said engagement with said second buckle body by the further insertion of said first buckle body beyond said position of engagement and against the force of said resilient obstruction to a position of release from which said first buckle body is capable of withdrawal from said second buckle body without re-engagement with said second buckle body;

characterised in that said resilient obstruction is constituted by at least one flexing portion (58) formed integrally with said second buckle body (28) and extending in a direction substantially perpendicular to the direction of insertion and withdrawal of said first buckle body (26).

2. A buckle according to claim 1, characterised in that there are two of said flexing portions (58).

3. A buckle according to claim 2, characterised in that free ends of said two flexing portions (58) are separated by a non-flexing barrier portion of said second buckle body (28), each of said free ends being formed with a projection (64) which at said position of engagement lies within said second buckle body (28).

4. A buckle according to any preceding claim, characterised in that said second buckle body (28) is formed as a one-piece plastics moulding whereas said first buckle body (26) is formed as a two-piece plastics moulding.

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FIG. 1

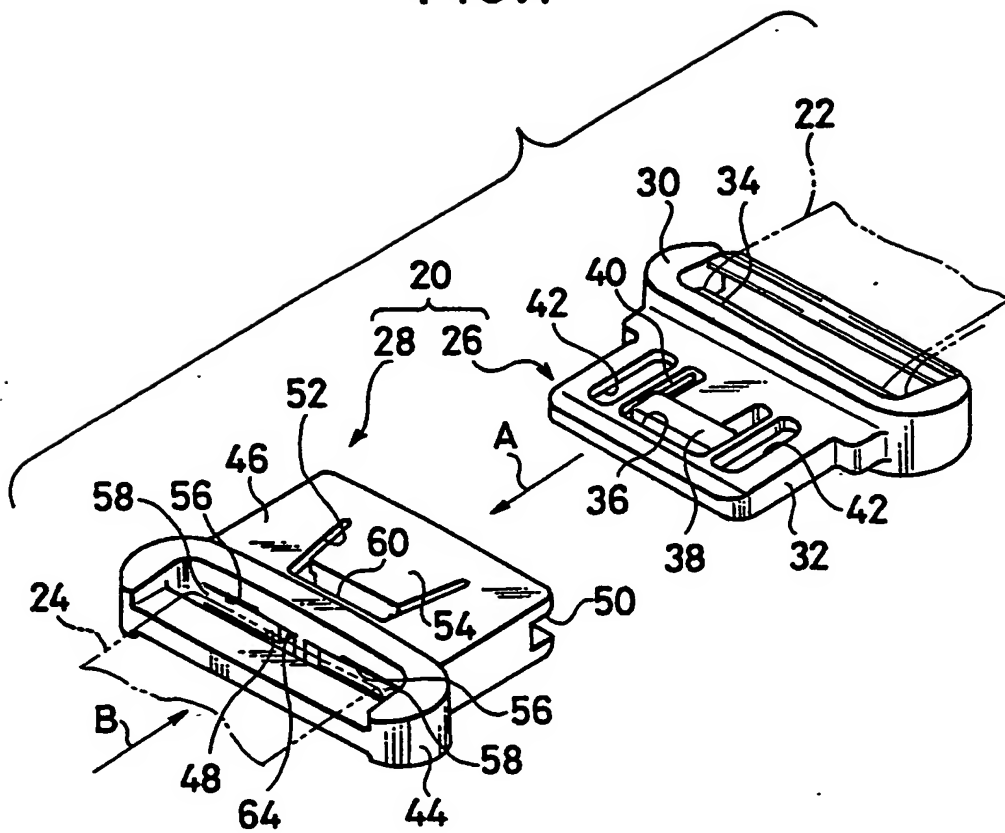


FIG.2

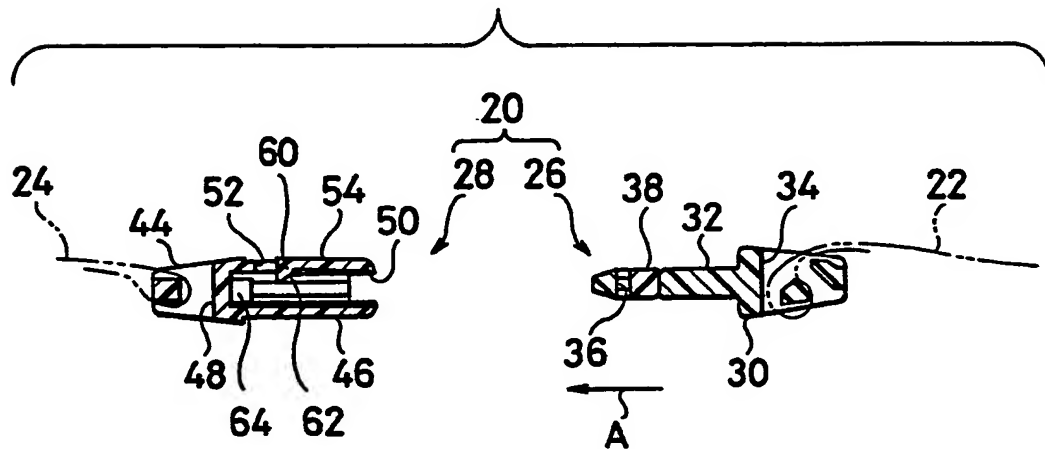


FIG.3

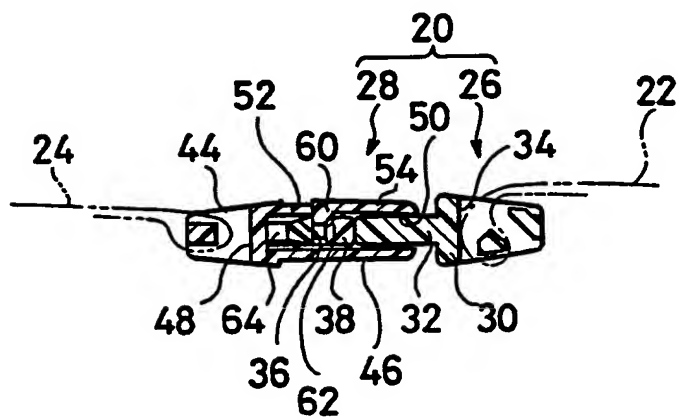


FIG. 4

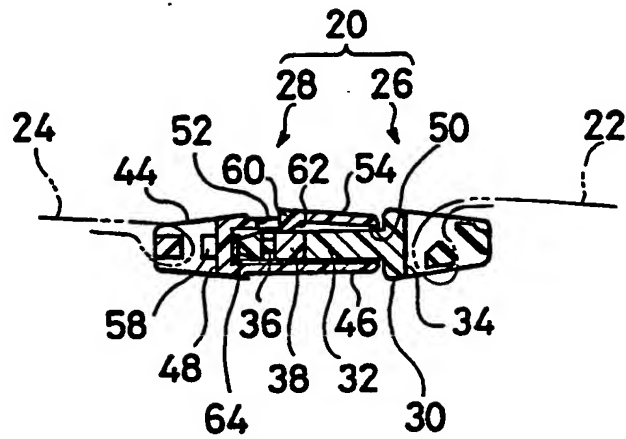


FIG. 5

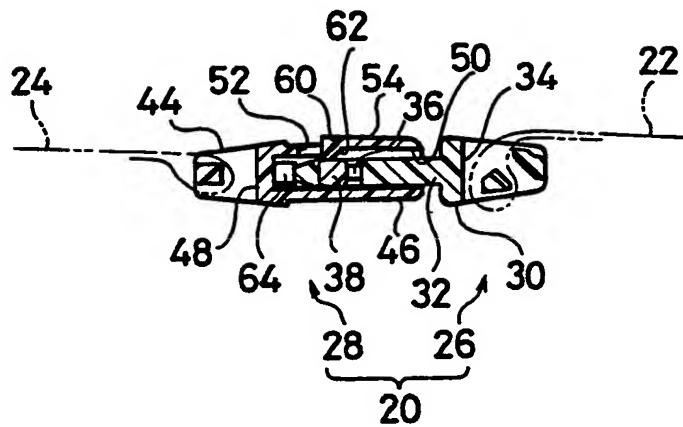




FIG. 6

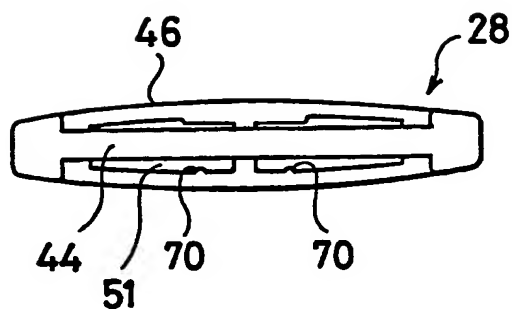


FIG. 7

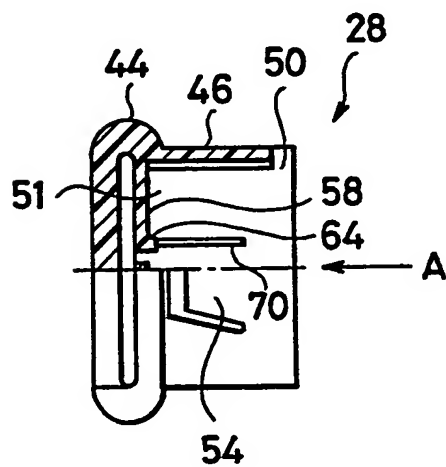
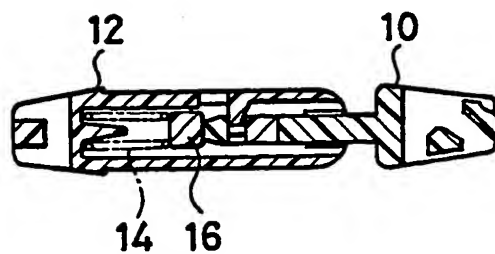


FIG. 8





EP 89 30 5785

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claims	CLASSIFICATION OF THE APPLICATION (Int. CL4)
A	FR-A-2602124 (NIFCO INC.) * page 3, line 12 - page 9, line 35 * * figures 1-11 *	1-4	A44B11/25
D	& JP-A-63-145602		
A	US-A-4425689 (G. FILDAN) * column 3, lines 14 - 25 * * figure 5 *	1-4	
			TECHNICAL FIELDS SEARCHED (Int. CL4)
			A44B A44C
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 06 OCTOBER 1989	Examiner BOURSEAU A.M.
<b>CATEGORY OF CITED DOCUMENTS</b> X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			